GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10250-4 1.4507 (X2CrNiMoCuN25-6-3)

Standard Specification for Open Die Steel Forgings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS EN 10250-4 1.4507 (X2CrNiMoCuN25-6-3) Open Die Steel Forgings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.030 max.
Silicon	Si %	0.700 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.035 max.
Sulphur	S %	0.015 max.
Nitrogen	N %	0.150 - 0.300
Chromium	Cr %	24.000 - 26.000
Molybdenum	Mo %	2.700 - 4.000
Nickel	Ni %	5.500 - 7.500
Copper	Cu %	1.000 - 2.500
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	700 - 900
Yield Strength in Mpa	500 min.
Elongation in %	25 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	100 @ RT

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
EN 10088-2 1.4507	DIN	Germany	Steel
EN 10028-7 1.4507	DIN	Germany	Steel
EN 10088-3 1.4507	DIN	Germany	Steel
EN 10088-1 1.4507	DIN	Germany	Steel
10088-3 1.4507	EN	European Union	Steel
10028-7 1.4507	EN	European Union	Steel
10088-1 1.4507	EN	European Union	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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